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## AMENDMENTS TO THE CLAIMS

513-634-5049

This listing of claims will replace all prior versions, and listings, of claims in the application:

## 1. -18. (Cancelled)

- 19. (Currently Amended) The wipe of Claim 22, —A molded, textured, spunlaced, nonwoven web according to Claim 18 wherein the said fibers are selected from the group consisting of rayon, polypropylene, cellulose, polyesters, and mixtures thereof.
- 20. (Currently Amended) The wipe of Claim 22, further comprising An article of manufacture comprising a plurality of wipes comprising the molded, textured, spunlaced, nonwoven web of Claim 18 and a composition of matter releasably combined with the molded, textured, spunlaced, nonwoven web therewith, wherein said plurality of wipes are folded in an interleaved folding pattern selected from the group consisting of C fold, Z fold and combinations thereof.

## 21. (Cancelled)

22. (Currently Amended) A wipe comprising:

[[the]] a molded, textured, spunlaced, nonwoven web without apertures and comprising fibers having an average length of from about 10 mm to about 60 mm, the molded, textured, spunlaced, nonwoven web further comprising a fibrous substrate preform and a surface having a pattern of valleys and land areas such that the valleys between the land areas are interconnected, the pattern being formed by subjecting the fibrous substrate preform to a hydroentanglement process while in contact with a forming screen, wherein the forming screen includes an upper mesh member having a height, h<sub>c</sub>, and an underlying mesh

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member in intimate contact with the upper mesh member; wherein the molded, textured, spunlaced, nonwoven web defines an maximum thickness,  $T_{um}$ , and wherein  $h_c$  is less than or equal to  $T_{um}$  according to Claim 18 and a composition of matter releasably combined therewith.

23. (New) The wipe of Claim 22, wherein the molded, textured, spunlaced, nonwoven web is embossed.